



ORIGINAL DATE	14.10.2005
LAST CHANGE	10.02.2020
MADE BY	Viktorija Domarkienė
APPROVED BY	
APPROVAL DATE	

ARTICLE NR. S STI 292				
ARTICLE NAME VAC surimi sticks, LQ, paprika, Jui-Si 20x250 g				
CUSTOMER Nettuno, Italy				
PRODUCER				
BUSINESS ADDRESS	VG ITALY Via Cerquiglia 162 06049 Spoleto (PG) ITALY			
FACTORY ADDRESS	PLUNGĖS KOOPERATINĖ PREKYBA Birutės street 50 90112 PLUNGĖ LITHUANIA LT 68-08 EB Ingrida Rupeikienė +370/448.73170 +370/448.71674 Ingrida.Rupeikiene@vici.eu			
CONTACT	Marcello Morichelli			
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INGREDIENTS (for label, in decreasing order, mentioning all E numbers)				
Ingredients: water, surimi 27% (fish meat, stabilizers: sorbitol, diphosphates, triphosphates, polyphosphates; sugar), starch (contains wheat), egg white, rapeseed oil, soy protein, salt, sugar, modified starch, flavours (contain crustaceans), taste enhancers: E621, E635; egg yolk, colorants: E160c, E120. Language on the packaging: Italian				
NUTRITIONAL INFORMATION (100g finished product). Allowed deviation of nutritional information according EU and/or country law and ALLERGENIC INFORMATION				
Fats, g	3,3	ALLERGEN	Y/N	CROSS CONTAMINATION
of wich saturates g.	0,2	Cereals (gluten)	Y	Molluscs
Protein, g	7,2	Crustaceans	Y	Milk/Lactose
Carbohydrates, g	15,8	Egg	Y	Celery
of wich sugars g.	2,7	Fish	Y	Mustard
polyols g.	1,1	Peanuts	N	
Fibre g.	0,02	Soybeans	Y	
Sodium g.	0,85	Molluscs	N	
Total kcal	120	Milk/Lactose	N	
Total kJ	505	Nuts	N	
		Celery	N	
		Mustard	N	
		Sesame seeds	N	
		SO2 >10mg/kg	N	
		Lupine	N	
CHARACTERISTICS				
ORGANOLEPTIC & PHYSICAL				
Appearance	length: 7-7,2cm; weight: 15,5-16g			
Colour	paprika colour on the wrapper			
Texture	deep scarification			
Odour	Fresh specific surimi product			
Taste	Fresh specific surimi product			
Wrapping	Individual (HDPE) film			
Packaging Style	vac (soft tiromat)			
Pack weight	250g (16 sticks)			
Conservation/prep.	Recommended storage times for star marked appliances:*(-6) C 1 week;*(-12) C 1 month;****(-18) C Use by best before date. Defrost at room temperature. Once the product is defrosted, consume within 24 hours. Do not refreeze once thawed			
MICROBIOLOGICAL				
TEST	TARGET	MAX	METHOD	FREQUENCY
Bacillus Cereus 1g	1000	1000	LST EN ISO 7932:2005	2 TEST PER YEAR FROM THE PRODUCT GROUP (HACCP - "LABORATORY CONTROL PROGRAM")
Coagulase-positive Staphylococci 1g	100	10000	LST EN ISO 6888-1+A1:2005	2 TEST PER YEAR FROM THE PRODUCT GROUP (HACCP - "LABORATORY CONTROL PROGRAM")
Coliforms 1g	10	100	LST ISO 4831:2006	2 TEST PER YEAR FROM THE PRODUCT GROUP (HACCP - "LABORATORY CONTROL PROGRAM")
L. Monocytogenes 25g	absent	absent	LST EN ISO 11290-1:2003; LST EN ISO 11290-1:2003/P:2004; LST EN ISO 11290-1:2003 /A1:2004	2 TEST PER YEAR FROM THE PRODUCT GROUP (HACCP - "LABORATORY CONTROL PROGRAM")
Salmonella 25g	absent	absent	LST EN ISO 6579:2003	2 TEST PER YEAR FROM THE PRODUCT GROUP (HACCP - "LABORATORY CONTROL PROGRAM")
TPC 1G	1000	10000	LST EN ISO 4833-1:2013	1 TEST PER WEEK FROM THE PRODUCT GROUP (HACCP - "LABORATORY CONTROL PROGRAM")
CHEMICAL				
TEST	TARGET	MARGIN	METHOD	FREQUENCY
MOISTURE	71,00%	+/-3	WITH INFRARED LAMP	EVERY BATCH
Ph	7	+/- 0.5	WITH PH METER	EVERY BATCH
SALT	2,13%	+/- 0.3	AGNO3	EVERY BATCH
MANUFACTURING PROCESS				
HACCP TYPE:	SAFETY AND QUALITY OF SURIMI STICKS/CHUNKS/BITES/SHREDDED/SAUSAGE/EXTRUDED			
HACCP DOCUMENT:	HACCP PROGRAM AND QUALITY CONTROL SHEETS			
GMO STATUS:	This product is only containing GMO free ingredients and is not concerned on EC 1829/2003 and 1830/2003			
IONISATION:	This product is only containing non ionisated ingredients			
NANOTECHNOLOGIES	This product is not containing nanomaterials			
RESIDUES STATUS:	This product is conform to EU laws concerning dioxine, PCB's and heavy metals.			
TREATMENT:	Pasteurization and Freezing			
Viciūnai Group representative:			Customer representative:	
Company:			Company:	
Name – position – signature:			Name – position – signature:	
Date:			Date:	



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CUSTOMER	Nettuno, Italy

PACKAGING				
PRIMARY	DESCRIPTION & COMPOSITION	Thickness mk	Dimensions	WEIGHT PER SALES UNIT
INTERNAL (WRAPPING)	HDPE film, neutral	20	75 x 80 mm	16x0,12g = 1,84g
EXTERNAL (TOP FILM)	printed top film	69	143,3x164,3	1,70 g
EXTERNAL (BOTTOM FILM)	printed soft tiromat PP/(PA/PE-P)	140	143,3x164,3	3,18 g
PRINT	on the tiromat			
CHANGEABLE FIELDS :		SYSTEM/LOCATION :		
Lotnumber	XXXX S STI 292	codes for the production date X=codes for year (U=2018, V=2019, ...) YYY codes for the YYYth day of year +article number		
Best before date	XX.YY.ZZZZ	Production day + 18 months XX = day YY=month ZZZZ=year		
BARCODE 2				
BARCODE		8001179012056		

SECONDARY (MASTER)	DESCRIPTION & COMPOSITION	GSM g/m ²	DIMENSIONS	WEIGHT PER SALES UNIT
TYPE:	Carton box, white Fefco 0201			190 g
DIMENSIONS:	INTERNAL		290x190x145	
DIMENSIONS:	EXTERNAL		300x200x160	
UNITS PER MASTER	20 units per cartons			5 kg
LABEL	paper, neutral	80	105x100	1 g
CHANGEABLE FIELDS :		SYSTEM/LOCATION :		
Lotnumber	XXXX S STI 292	codes for the production date X=codes for year (U=2018, V=2019, ...) YYY codes for the YYYth day of year +article number		
Best before date	XX.YY.ZZZZ	Production day + 18 months XX = day YY=month ZZZZ=year		
BARCODE 2				
BARCODE		18001179010011 EAN 128		

TERTIARY (PALLET)	DESCRIPTION & COMPOSITION	GSM g/m ²	DIMENSIONS	WEIGHT PER SALES UNIT
TYPE	EPAL Certified Euro pallet		800x1200	25 kg
NUMBER CARTONS PER LAYER	16 cartons per layer			
NUMBER LAYERS PER PALLET	8 layers per pallet			
NUMBER CARTONS PER PALLET	128 cartons per pallet			640 kg
PALLET HEIGHT			1430mm	
CARDBOARD SHEETS				695 g
PROTECTION COVER	Brace film	17	50 m2	360 g
	Brace carton	420	300x1850	4x130 g
PALLET LABEL	4 pp neutral	45	120x200	4x1,6 g
CHANGEABLE FIELDS :		SYSTEM/LOCATION :		
Lotnumber	XXXX S STI 292	codes for the production date X=codes for year (U=2018, V=2019, ...) YYY codes for the YYYth day of year + article number		
Best before date	ZZZZ.YY.XX	Production day + 18 months zzzz = year yy = month xx= day		
BARCODE		no		

Vičiūnai Group representative:

Company:

Name – position – signature:

Date:

Customer representative:

Company:

Name – position – signature:

Date:

28.10.20

 NETTUNO GAMBELLINI S.p.A.